








Work Order ID 63664

Tuesday, November 09, 2010 8:30:15 AM




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Item ID:	D2957	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Mounting Plate					
Start Date:	11/9/2010	Start Qty: 8.00		Cust Item ID:		
Required Date:	11/16/2010	Req'd Qty: 8.00		Customer:		
Reference:						

Approvals:	Process Plan:	<u>MF</u>	Date:	<u>10-11-9</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2957	Rev B

100		BAND SAW	0.00	<div style="border: 1px solid black; padding: 5px; text-align: center;"> MATERIAL CERTIFICATION REQ'D UPON DELIVERY </div>					
	Bandsaw	Memo	0.00						
	Jeaspa Bandsaw	Cut blanks 10.500" long 1 blank makes 5 parts		<u>mf 10/12/22</u>		<u>10</u>	<u>0</u>		
110		HAAS CNC VERTICAL MACHINING #1	0.00						
	HAAS 1	Memo	0.00						
	HAAS CNC vertical machine #1	Machine as per folio FA042 Deburr		<u>B.A 10/12/23</u>		<u>10</u>	<u>0</u>		
120		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00						
	Quality Control			<u>B.A 10/12/23</u>		<u>10</u>	<u>0</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

•Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2957

Accept

Setup Start

Revision ID:

Stop

Item Name: Mounting Plate

Start Date: 11/9/2010 Start Qty: 8.00

Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 8.00

Customer:




Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				10	0		
150  Packaging Packaging	Identify as per dwg & Stock Location: <i>WA</i> Memo *****STOCK IN BASKET CELL*****	0.00 0.00				<i>SAP</i> <i>11-01-11</i>	<i>(10)</i>		
160  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>11/01/12</i> <i>MF</i> <i>11-01-11</i>

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Picklist Print

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Work Order ID: 63664



Parent Item: D2957



Parent Item Name: Mounting Plate

Start Date: 11/9/2010

Required Date: 11/16/2010

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: C000.08.09 New dwg rev B (mpp 2078) EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X01.25 0		Purchased	No			100	f	19.6000	0.175	1.473684			



6061-T6 Bar .500 x 1.25

Location	Loc Qty	Loc Code
MAT02	19.6	
103019	8.5	
→ 7872	11.1	

1.843 *ant 10/12/22*

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DART AEROSPACE LTD		Work Order:	631664
Description: Mounting Plate		Part Number:	D2957
Inspection Dwg: D2957 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.25	+/-0.030	0.252	✓		Vern	GA-01
0.068	+/-0.010	0.070	✓		"	"
Ø0.323	+/-0.010	Ø0.324	✓		"	"
0.250	+/-0.010	0.249	✓		"	"
1.06	+/-0.030	1.066	✓		"	"
0.875	+/-0.010	0.877	✓		"	"
0.449	+/-0.010	0.449	✓		"	"
R0.12	+/-0.030	R0.120	✓		R-6	ref.
1.85	+/-0.030	1.852	✓		Vern	GA-01
0.250	+/-0.010	0.250	✓		"	"
0.19	+/-0.030	0.188	✓		"	"
0.125	+/-0.010	0.125	✓		"	"

Measured by: B.A	Audited by: <i>aml</i>	Prototype Approval:	N/A
Date: 10/12/23	Date: 10/12/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF <i>RF</i>	<i>RF</i>

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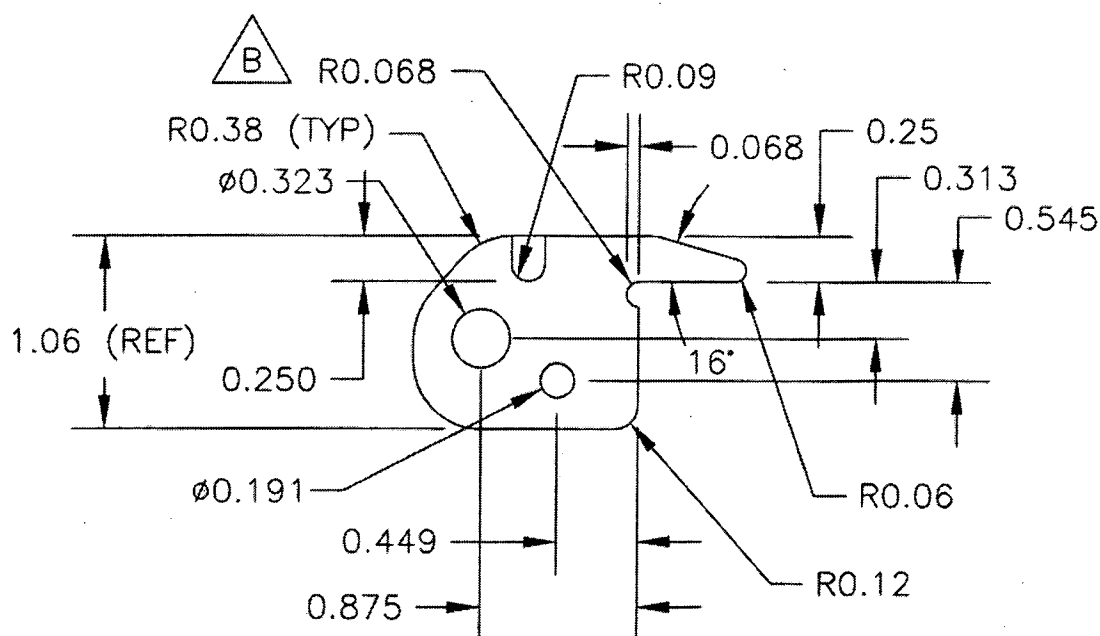
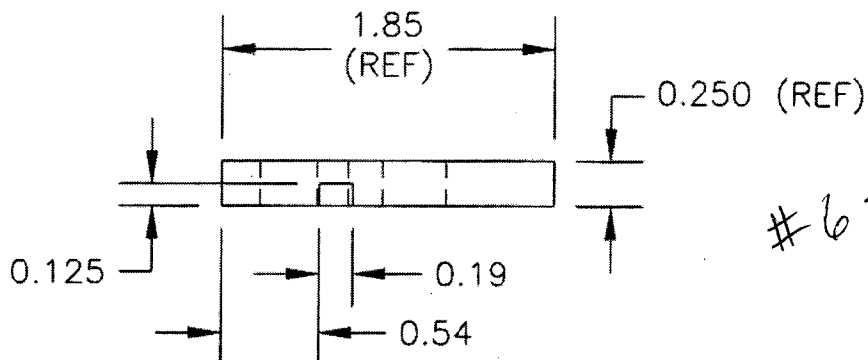
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2957	REV. B SHEET 1 OF 1
DATE 00.07.06		TITLE MOUNTING PLATE	SCALE 1:1
A	00.01.20	NEW ISSUE	
B	00.07.06	MODIFY CORNER DETAIL	

RELEASED
00.07.18 *[Signature]*



MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR
QQ-A-250/11) 0.250 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

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